

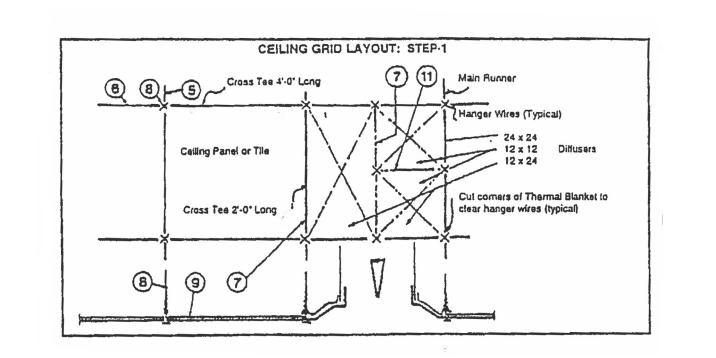
- 1. Follow carefully steps 1, 2, and 3 on page 2 of this document.
- 2. The flexible duct shall be class 0 or class 1 bearing the UL classification marking. See the UL "Gas and Oil Equipment Directory". The maximum length of the duct shall not exceed 14'-0" in length. No portion of the duct shall rest on the back surface of the ceiling panels or tiles and a minimum of 4 inches clearance must be maintained. Where the duct must be supported, use steel straps and 12 swg steel hanger wires.
- The end tabs of the 2'-0" cross T-bar shall be bent back against the web of the 4'-0" cross T-bar. The 4'-0" cross T-bars must have slots in the web for connection of the 2'-0" cross T-bar.
- 4. Use 12 swg galvanized steel hanger wires to independently support the ceiling T-bars to the structural members of the floor or roof above. Ensure hanger wires are plumb and straight.
- 5. Maximum neck size of Ceiling Fire Rated Air Diffuser or Return is 20 inches diameter.
- 6. Caution should be observed so that the flexible duct does not interfere with the operation of the Integral Classified Ceiling Damper of the Ceiling Air Diffuser assembly.
- 7. No diffuser or return air shall be located in an adjacent 24 x 48 inch ceiling grid module.
- 8. Ceiling Fire Rated Diffuser or Return Air assemblies are for use in lieu of the hinged blade, sheet metal damper in steel ducts as spedified in the "Design Information Section-General" and in the individual floor and roof ceiling designs being used, as illustrated and described in the current U.L. "Fire Resistance Directory".
- 9. Fire resistive designs must cover U.L. classified ceiling grid members with appropriate cross tee sizes and slots in cross tees.

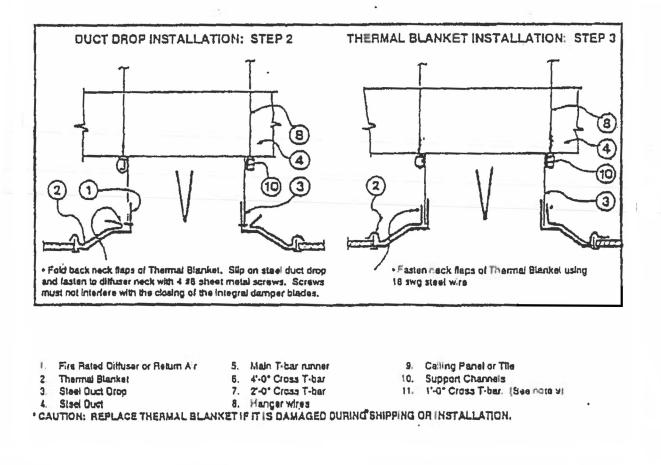
N97-15573



## **Ceiling Fire Rated Diffuser and Return Air Flexible Duct Install Instructions**

MODEL: 104-FR, 104P-FR, 700CB-FR, 700MA-FR, 780-FR, 825CB-FR, 825MA-FR, 830-FR, HL-FR, HVD-FR, and HVL-FR Series





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